



YOUR PARTNER IN PROMOTIONAL

ECO BOTTLES

2025



Catalogue



BOTTLE PROMOTIONS

Your Trusted Partner for high quality printed Tacx bottles

With over 30 years of experience, we specialize in manufacturing and printing reusable Tacx sports bottles, proudly made in the Netherlands. Our range features Eco, lifestyle and sports bottles, each designed with a generous printing area, making them perfect for marketing purposes.

The vibrant, high-quality full-color printing elevates the product to a new level. Combined with our short delivery times and Sedex-certified factory, this makes Bottle Promotions your ideal partner for promotional bottles.

And here's the best part: you can easily design your custom bottle online! Visit our [Bottle Creator](https://www.bottlepromotions.com) on www.bottlepromotions.com. Create your perfect promotional bottle today with just a few clicks!



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SPORTS BOTTLES

Used by millions to hydrate and quench thirst



TACX SPORTS BOTTLE, THE ULTIMATE PROMOTIONAL EYE-CATCHER

Although we are all busier than ever, we all need to try to pursue a healthy lifestyle. Many Corporates actively promote this, after all a healthy team is a motivated team. You increasingly see that we are all encouraged to lead an active lifestyle; ride your bike to the office, participate in sports and basically do any kind of physical activities to improve your overall health and well-being.

A high quality branded Tacx sports bottle fits into the lifestyle perfectly.

[Check out the range](#)

DAIYA, THE NEW TACX BOTTLE WITH AN EDGY LOOK AND FEEL

Diamond shaped cap for extra grip. Leakproof one twist cap and soft pull-lid with a high flow water rate for instant hydration. Extra large fill opening for easy refilling and cleaning. Dishwasher safe. BPA free. 100% recyclable and refillable. Eco options available.

550ml



Cap options



Pull-lid options



Nrs. used are PMS colours. Indicated PMS references do not reflect an exact colour match.



CUSTOMIZABLE CAP FOR THE PERFECT COMBINATION!



SHIVA - ICONIC BOTTLE WITH POWERFUL DESIGN



Our best seller has remained a favorite among countless users. Its timeless design and user-friendly, easy-to-squeeze material make it a top choice. With an ergonomic and classic appeal, it comes in a wide range of colors to suit every occasion.

Available with 3 types of caps: Original | Shanti membrane | XT extended pull-lid

500 & 750ml



3 Cap options

1. Original screw cap



2. Premium Shanti cap (membrane)



3. XT extended pull-lid



Nrs. used are PMS colours. Indicated PMS references do not reflect an exact colour match. * While stocks last



Daiya & Shiva 02, Shiva & Fuse Bio

ECO BOTTLES

Biobased, derived from sugarcane, or biodegradable



HIGH-QUALITY WATER BOTTLES, RESPONSIBLE CHOICES

At Bottle Promotions, we produce high-quality printed water bottles designed for durability and long-lasting use. All components are made from monoplastics, which means they can be easily recycled at the right facilities, minimizing their environmental impact.

We are continually searching for the best materials on the market and closely monitoring developments in sustainability to improve our products. For customers looking for even more sustainable options, we offer bottles made from biobased polyethylene derived from sugarcane, as well as options featuring an additive that enhances biodegradation in controlled environments.

With Tacx Eco Bottles, you're making a practical choice for sustainability—without sacrificing performance.

Check out the range



Biobased bottles derived from sugarcane

This bottle is made of biobased material derived from sugarcane. From the residual sugarcane material, we process polyethylene that is used for our bottles. This process is much cleaner than the conventional methods and has a nice added benefit: as the sugarcane grows, it removes CO2 from the air.

Shiva 02

500ml & 750ml



Original screw cap



Daiya 02

550ml



Original screw cap



Pull-lid not biobased

Biodegradable bottles

The Shiva Bio shares the same appearance as the classic Shiva, with the key difference being its composition of polyethylene with an organic plastic additive that significantly increases the biodegradation rate, tested and approved according to the ASTM D 5511 standard. Remarkably resilient, this bottle remains unaffected by light, heat, and moisture, maintaining its quality throughout. Once it finds its way into an industrial landfill, the decomposing process begins.

Shiva Bio

500ml & 750ml



Original screw cap



Fuse Bio

450ml



Cap and fruit fusion stick are not bio, check the Fuse regular page for all cap colour options.

Nrs. used are PMS colours. Indicated PMS references do not reflect an exact colour match.



Fuse

LIFESTYLE BOTTLES

Elegant bottle with fruit fusion option



THE PERFECT WAY TO ADD FLAVOUR
AND VITAMINS TO YOUR WATER

We all know how important it is to stay hydrated, but sometimes plain water can be a bit boring. That’s where the Fuse comes in. This sophisticated lifestyle bottle by Tacx allows you to infuse your water with delicious fruit flavors. Simply insert the optional (surcharge) fruit fusion stick into the cap, thread the fruit onto the stick and let the natural flavors infuse into your water. It’s a simple and refreshing way to add a touch of excitement to your hydration routine.

Check out the range

FUSE, FRUIT FUSION BOTTLE

Most affordable fruit fusion bottle. Ideal size for children's hands.
Also available in 75% biodegradable material. Large area for full colour printing.

MIX AND MATCH
BOTTLE AND CAP
FOR THE PERFECT
COMBINATION!

Standard range

450ml



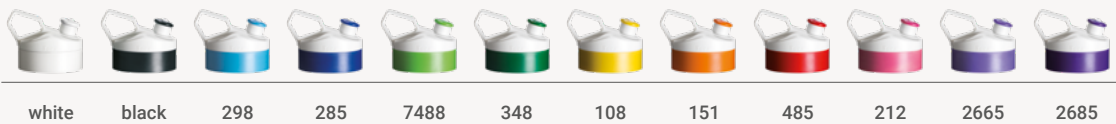
Specials*

450ml



Cap options

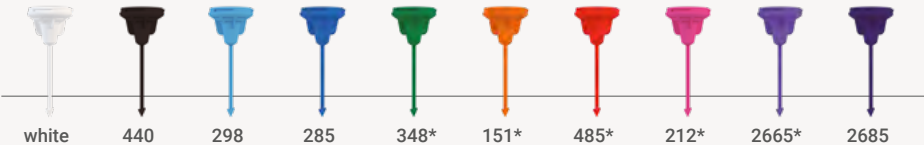
White



Anthracite (pms 440)



Fruit Fusion Stick (option)



Nrs. used are PMS colours. Indicated PMS references do not reflect an exact colour match. * While stocks last

Bottle cages



Deva

Bottle cage featuring a unique cylindrical shape that ensures perfect clamping; has proven its worth many times over during cycling classics over cobblestones.

Various colour options

Ciro

Lightweight bottle cage (just 29 g) with slim shape and tight clamping. The glass fiber core makes it durable and structurally reliable.

Various colour options

Radar

This side load bottle cage is designed to fit small bike frames. Constructed from glass fiber compound for increased clamping force.

Only in black

StarLight bottle crate



Suitable for transporting up to 8 Shiva bottles of 500ml or 750ml and Daiya 550 ml.

Available in black. Pantone match available from 500 pcs.

TECH INFO

Silk screen prints

We use silk screen printing for our bottles, with a separate screen for each print colour.

File specifications

- Adobe Illustrator 8.0 or higher (vector ai file)
- Adobe Photoshop 5.0 or higher (resolution 300dpi)

Our preference is for vector files suitable for Adobe Illustrator.

Only photos can be provided in Photoshop or as PSD, JPG, or TIFF.

Per email, max. 10MB.

Fonts

Always change letters to outline

Print area

- Bottle 450ml: 195 x 140 mm
- Bottle 500/550ml: 235,5 x 100 mm
- Bottle 750ml: 235,5 x 100 mm & 235,5 x 29 mm (upper print area)

Distance between upper and lower part of imprint of the 750ml bottle is 95 mm (heart to heart print).

All-round printing

With an all-round print the beginning and end of the print area will come together at the back causing a blemish line. This must be accepted. As an alternative you can choose a 5 mm opening.

Top print area 750ml bottles

When printing on the upper part of the 750ml bottle, the top print is considered additional printing colors. So, 2 colors above and 2 below means a total of 4 printing colors.

Full colour process print: CMYK

It is possible that a design must be made up partially in cmyk and a part in spot colours. For example, small text cannot be made up in cmyk and needs to be printed in a pantone colour. To ensure your calculations are correct, please always send us the artwork to check the number of print colours required.

Printing full colour

When printing a full colour design, where the colours meet a 0,5 mm tolerance in closure must be accepted. With the full colour printing process (CMYK), the result will be matte, pixelated and colours can slightly deviate from the visual proof. Our raster size is 34 dpi.

Printing multiple pms colours

When printing a multiple colour design, where the colours meet a 0,5 mm tolerance in closure must be accepted. With PMS printing, the result is a shiny print. Colours created from a part of a PMS colour will be pixelated. Our raster size is 34 dpi.

We use the Pantone Solid Coated colours. Only these colours can be printed.

Printing on coloured bottles

To print a pantone colour onto a coloured bottle, it's necessary to print a white underlay first. No white underlay is required for grey tints, gold, silver and white. In some cases, an outline is visible and must be accepted. Please ask for details. The white underlay is calculated as one extra print colour and one extra screen. If white is already part of the design, there is no extra white underlay required. If in doubt, please contact us for information.

Dark bottles + Top of Shanti cap

Dark bottles and the Shanti caps are unfortunately very sensitive to scratches and scuff marks. This must be accepted.

Templates

We offer free of charge templates to create a design.

[Download templates](#)

Bottles

Packaging

Bottle	Content	Amount	Box size	Weight
Fuse with fruit fusion	450ml	50 pcs.	33x33x47 cm	4,9 kg
Fuse	450ml	50 pcs.	33x33x47 cm	4,4 kg
Shanti	500ml	25 pcs.	39x39x22 cm	2.50 kg
Shanti	750ml	25 pcs.	39x39x27 cm	3.10 kg
Shiva	500ml	50 pcs.	39x39x40 cm	4.4 kg
Shiva	750ml	50 pcs.	39x39x52 cm	5.4 kg
Daiya	550ml	50 pcs.	39x39x40 cm	4.65 kg

Big pallet

Bottle	Content	Bottle/pallet	Big pallet size
Fuse	450ml	2,100 pcs.	120x120x210 cm
Shanti	500ml	2,025 pcs.	120x120x220 cm
Shanti	750ml	1,575 pcs.	120x120x220 cm
Shiva & Daiya	500ml/550ml	2,250 pcs.	120x120x220 cm
Shiva	750ml	1,800 pcs.	120x120x220 cm

Small pallet (disposable pallets)

Bottle	Content	Bottle/pallet	Small pallet size
Fuse	450ml	1,500 pcs.	80x120x215 cm
Shanti	500ml	1,350 pcs.	80x120x220 cm
Shanti	750ml	1,050 pcs.	80x120x220 cm
Shiva & Daiya	500ml/550ml	1,500 pcs.	80x120x220 cm
Shiva	750ml	1,200 pcs.	80x120x220 cm

Supplement for Europallet Euro 15,00 per pallet

Bottle size

Bottle	Content	Height	Diameter	Weight
Fuse with fruit fusion	450ml	230 mm	64 mm	90 grams
Fuse	450ml	230 mm	64 mm	80 grams
Shanti	500ml	202 mm	77 mm	90 grams
Shanti	750ml	257 mm	77 mm	115 grams
Shiva	500ml	196 mm	77 mm	75 grams
Shiva	750ml	250 mm	77 mm	95 grams
Daiya	550ml	196 mm	77 mm	80 grams

StarLight bottle crate

Per pallet size 120x120x220
135 pcs. packed in individual boxes
200 pcs. in bulk
StarLight in box
Box size = 36x26x21 cm
Weight = 880 grams
UPS
4 pcs. StarLight - 1 package with UPS
50 bottles 500ml & 750ml - 1 package with UPS



CHAMPIONS RELY ON TACX BOTTLES

We are a technical partner of many World Tour teams, Proteams, Continental teams and Women teams. It is this close relationship with professional cyclists that allows us to create the kind of products pros rely on.

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BOTTLE PROMOTIONS, YOUR TRUSTED PARTNER IN CUSTOM PRINTED BOTTLES

As part of the Garmin family, Bottle Promotions continues to uphold its commitment to quality and reliability. While proudly integrated into the Garmin network, we remain the dedicated manufacturer and supplier of premium, promotional Tacx bottles that you have come to trust.

Our mission remains the same: delivering the high-quality printed bottles you rely on to promote your brand.

Our USP's

BPA
FREE

Our bottles are
BPA free



Full color all
round printing



Food approved



2 weeks delivery



Dishwasher safe
up to 65 °C



Recyclable



Made in the
Netherlands



Refillable